SIMULATION AND DESIGN OF A LIQUID FLUIDIZED BED CLASSIFIER FOR POLYDISPERSE SUSPENSIONS OF EQUAL-DENSITY SOLID PARTICLES

<u>A. GARCÍA</u> AND G. LÓPEZ

ABSTRACT. The recent model of the generalized clarifier-thickener (GCT) setup presented by Bürger, García, Karlsen, and Towers [*Comput. Chem. Eng.*, vol. 32 (2008), pp. 1181–1202.] is modified and then employed herein to simulate continuous separation and classification of polydisperse suspensions with equal-density solid particles and continuous particle size distribution, in a liquid fluidized bed classifier (LFBC), which is characterized by an upwardsdirected flow of liquid at the lower end of the unit. Along with the modification of the model for the GCT setup, methodologies to design and operate a LFBC for suspensions with equaldensity particles are introduced. Moreover, a novel way to discretize the particle size variable for the numerical solution of this equation is presented. Numerical examples illustrate the performance of the model and of the design and operation methodologies.

Keywords: Suspensions; Fluidization; Numerical Analysis; Simulation; Design; Operation; Classifier; Classification

Mathematics Subject Classifications (2009):

References

- S. Berres, R. Bürger and K.H.T. Karlsen. Central schemes and systems of conservation laws with discontinuous coefficients modeling gravity separation of polydisperse suspensions. *Journal of Computational and Applied Mathematics*, 164-165:53–80, 2004.
- [2] S. Berres, R. Bürger and D.K. Basson. On models of polydisperse sedimentation with particle-size-specific hindered-settling factors. *Applied Mathematical Modelling*, 33:1815–1835, 2009.
- [3] R. Bürger, A. García, K.H. Karlsen and J.D. Towers. On an extended clarifier-thickener model with singular source and sink terms. *European Journal of Applied Mathematics*, 17:257–292, 2006.
- [4] R. Bürger, A. García, K.H. Karlsen and J.D. Towers. A kinematic model of continuous separation and classification of polydisperse suspensions. *Computers and Chemical Engineering*, 32:1181–1202, 2008.
- [5] R. Bürger, A. García and M. Kunik. A generalized kinetic model of sedimentation of polydisperse suspensions with a continuous particle size distribution. *Mathematical Models and Methods in Applied Sciences*, 18(10):1741–1785, 2008.
- [6] R. Bürger, K.H. Karlsen, E.M. Tory, and W.L. Wendland. Model equations and instability regions for the sedimentation of polydisperse suspensions of spheres. ZAMM Zeitschrift für Angewandte Mathematik und Mechanik, 82:699–722, 2002.
- [7] A. Chen, J.R. Grace, N. Epstein and C.J. Lim. Steady state dispersion of mono-size, binary and multi-size particles in a liquid fluidized bed classifier. *Chemical Engineering Science*, 57:991–1002, 2002.
- [8] H. Law, J. H. Masliyah, R. S. MacTaggart and K. Nandakumar. Gravity separation of bidisperse suspensions: light and heavy particle species. *Chemical Engineering Science*, 42(7):1227–1229, 1987.
- [9] M.J. Lockett. and K.S. Bassoon. Sedimentation of binary particle mixtures. *Powder Technology*, 24:1–7, 1979.
- [10] M.S. Selim, A.C. Kothari and R.M. Turian. Sedimentation of Multisized particles in concentrated suspensions. AIChE Journal, 29(6):1029–1038, 1983.

DEPARTAMENTO DE INGENIERÍA METALÚRGICA, FACULTAD DE INGENIERÍA Y CIENCIAS GEOLÓGICAS, UNI-VERSIDAD CATÓLICA DEL NORTE, ANTOFAGASTA, CHILE.

E-mail address: agarcia@ucn.cl

DEPARTAMENTO DE INGENIERÍA METALÚRGICA, FACULTAD DE INGENIERÍA Y CIENCIAS GEOLÓGICAS, UNI-VERSIDAD CATÓLICA DEL NORTE, ANTOFAGASTA, CHILE.